

Work Order ID 166312

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Item ID: D3458-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Mounting Plate
Start Date: 9/15/2017 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 9/19/2017 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130	Small Fab	0.42							
Small Fab	Memo <i>N/A 17-09-18</i> Deburr parts per dwg D3458								
140	QC5- Inspect part completeness to step on W/O	0.00							
140	QC	0.24							
Quality Control	Memo								
150	Identify as per dwg & Stock Location: <i>WA003</i>	0.00							
150	Packaging	0.12							
Packaging	Memo *** STOCK IN STEP CELL *** LOCATION: WA003								

12 *17-09-18* *10*
12 *SEP 18 2017* *MLL*

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	1.20							
Quality Control									

DAS
21
9-89

SEP 18 2017

Picklist Print

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Parent Item: D3458-3

D3458-3

Parent Item Name: Step Mounting Plate

Start Date: 9/15/2017

Required Date: 9/19/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.188		Purchased	No			100	sf	7.2500	0.0555	0.701053			
M6061T6S 188									**				DAS
6061-T6 .188 Sheet													40

Location

Loc Qty

Loc Code

MAT020

7.25

m137041

7.25

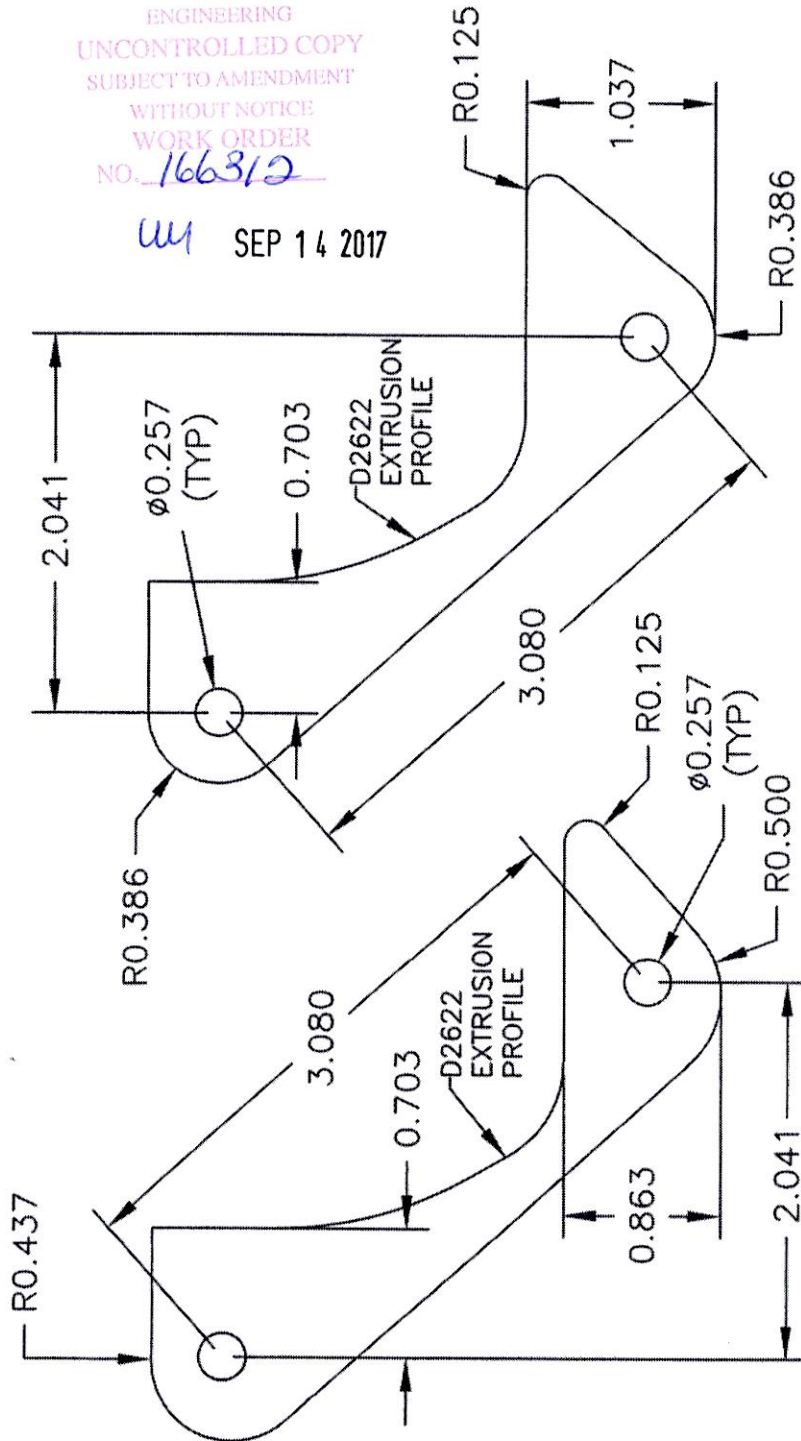
0.8

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED AA	APPROVED AA	DRAWING NO. D3458	REV. A SHEET 1 OF 1
DATE 05.09.23	TITLE STEP MOUNTING PLATE		SCALE 1:1
A	05.09.23	NEW ISSUE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166312

SEP 14 2017



D3458-3 STEP MOUNTING PLATE

D3458-1 STEP MOUNTING PLATE

RELEASED

05-11-14

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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